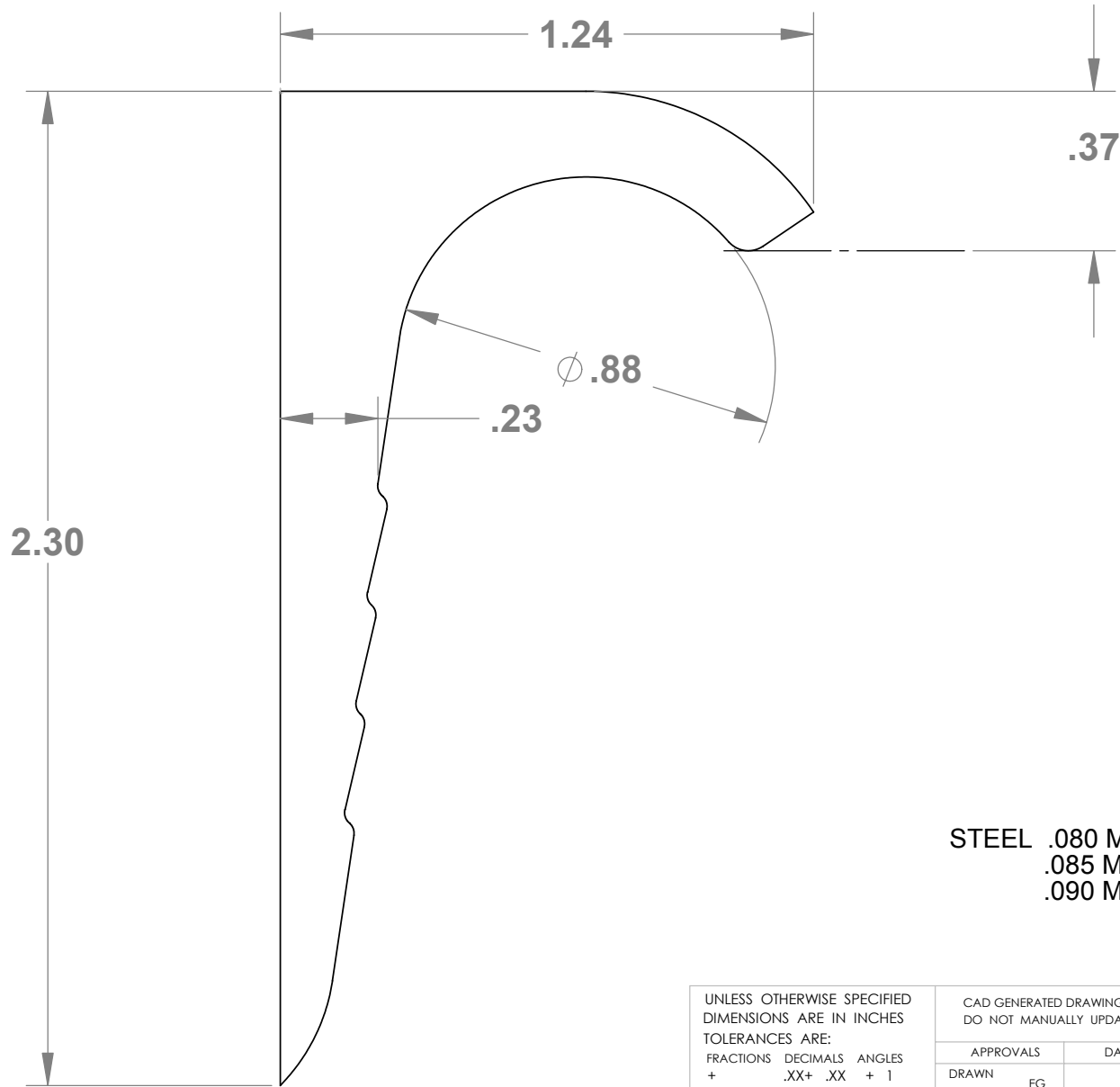


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STEEL .080 MIN THK Rb 90 MIN  
 .085 MIN THK Rb 85 MIN  
 .090 MIN THK Rb 80 MIN

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: FRACTIONS DECIMALS ANGLES + .XX+ .XX + 1 .XXX+.XXX	CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE		<b>GREENFIELD MFG CO</b> 9800 Bustleton Ave, Phila, PA 19115		
	APPROVALS	DATE			
MATERIAL	DRAWN EG	CHECKED SB	P/N FIG 640		
FINISH ZINC PLATED	SEE NOTE		A	J NAILER 1/2 IPS	REV.
DO NOT SCALE DRAWING	SCALE	CAD FILE: JHK640.SLDDRW	SHEET OF		