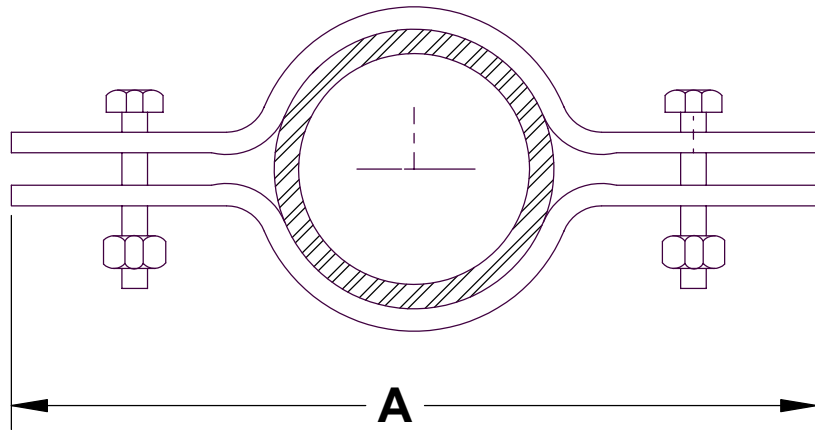


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SIZE	A	STOCK	BOLT	MAX REC LOAD
1/2	9.00	1/8 X 1.00	5/16 X 1.25	220
3/4	9.40	1/8 X 1.00	5/16 X 1.25	220
1	9.50	1/8 X 1.00	5/16 X 1.25	220
1-1/4	10.00	1/8 X 1.00	5/16 X 1.25	250
1-1/2	10.50	5/32 X 1.00	5/16 X 1.25	250
2	11.00	5/32 X 1.00	3/8 X 1.50	300
2-1/2	11.50	1/4 X 1.00	3/8 X 1.50	400
3	11.50	1/4 X 1.00	3/8 X 1.75	500
4	13.00	1/4 X 1.00	7/16 X 1.50	600
5	14.00	1/4 X 1.25	1/2 X 2.00	1200
6	15.00	1/4 X 1.50	1/2 X 2.00	1600
8	18.50	3/8 X 1.50	5/8 X 2.50	2500
10	21.00	3/8 X 2.00	5/8 X 2.50	2500
12	23.00	1/2 X 2.00	5/8 X 2.50	2700

Made in USA

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ARE:
FRACTIONS DECIMALS ANGLES
+/- 1/8 .XX +/- .03 .XX + 1
 .XXX +/- .01

MATERIAL
CQ STEEL

DO NOT SCALE DRAWING

CAD GENERATED DRAWING,
DO NOT MANUALLY UPDATE

APPROVALS	DATE
DRAWN EG	
CHECKED SB	

12/10

GREENFIELD MFG CO

920 LEVICK ST , PHILA.,PA. 19111

P/N **RISER CLAMP**

A **FIG 108**

REV.

SCALE CAD FILE: SHEET OF